



# Filling the Sublimation Ink Cartridge

Thank you for purchasing the Sublimation Printer from MonsterShop.

Please follow these simple instructions to on how to fill the GC41 sublimation ink cartridge.



## Step One:

Pull out the big coloured rubber bung (Ink Hole). Ensure you keep the small rubber bung intact (Air Hole).

## Step Two:

Using a syringe, fill the cartridge with GEL sublimation ink. Do not fill up the cartridge over 85%. Over filling can cause leakages.

## Step Three:

Replace the big rubber bung by pushing it the whole way in.

## Step Four:

Remove the small rubber bung. This needs to be done so the ink can breathe. If it is left intact, it will cause a vacuum in the cartridge. Make sure you leave the small rubber bung out.

## Step Five:

Install the cartridge as per printer instructions. You may need to perform a nozzle clean on the printer 1 to 3 times. Once it produces a perfect result based on the Nozzle Check Diagram, the cartridge has been successfully installed and is ready to use.

## Step Six:

When the printer shows the ink level is empty or the printer cannot recognise the cartridge, take out the cartridge to refill and put it back into the printer. It will automatically reset.

**Please Note:** If you want to move the cartridge or the printer, while there is still ink inside the cartridge, the Air Hole must be closed with the small rubber bung, otherwise it could leak.

For any issues please contact our Support team on 01347 878887.