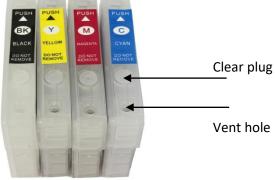**User Manual For 18XL Refill Cartridge**

To fill each cartridge with ink

1) Remove the clear plug to reveal the ink hole.

2) Pour the ink into the hole to fill the cartridge.

3) Replace the clear plug to seal the cartridge.

4) Fill each cartridge repeating step 1 - 3.

5) Remove the coloured plugs covering the vent hole of each cartridge before installing.

Ink hole

Coloured plugs

Clear plug

Vent hole

To install the cartridges in to the printer

1) Open up the printer and press the ink replacement button on the printer to move the printer carriage out from the printer housing. Remove any original ink cartridges from the carriage.

2) Push the cartridge into the corresponding section of the printer carriage. Squeeze the clip at the back of the cartridge as you push down to fully secure the cartridge into place.

3) Repeat step 2 for each cartridge until all cartridges are installed.

4) Press the ink replacement button and the printer will begin to process the inks ready for printing.

5) Complete a nozzle check to bring the inks through from the cartridges. This can be completed through the 'Printer Settings' on your computer.

6) If any of the cartridges stop being recognised by the printer, press the ink replacement button and let the printer carriage move to the replacement position. Remove the problem cartridge and re-install it. Then press the ink replacement button again to allow the printer to initialise the cartridge.